

TIGO SF

3D coordinate measuring machine for the shop floor





ONE FLOW WITH TIGO SF

In production you are aiming at a constant flow from milling, drilling, threading, and grinding, all the way to final inspection. A smooth flow from A to...T!

TIGO SF is the most accurate measurement tool to include quality assurance seamlessly in your production line. Thanks to its features it is absolutely robust against all the challenges which coordinate measuring machines (CMMs) are faced with on the shop floor.

And the best part of it all: everyone can measure with TIGO SF. The intuitive operating concept opens up the world of metrology to everyone. No matter if you are familiar with measurement tools or if you are in uncharted waters – TIGO SF is for you.

With TIGO SF you are fully equipped to measure your workpieces - easy and efficient, directly on the shop floor.

Key characteristics

- Revolutionary operating concept for intuitive use
- Best accuracy in its class
- High-Speed-Scanning or touch-trigger measurements with fixed or indexable probe heads
- Extremely robust against dust and dirt, vibrations, humidity and temperature changes in the shop floor
- Fully functional from day one, minimum servicing required
- Minimum footprint, measurement range 500 x 580 x 500mm (X/Y/Z)













MEASURE THE TIGO SF-WAY

TIGO SF is revolutionizing the way you interact with a measurement tool. With TIGO SF operating a shop floor CMM is more ergonomic, easier to understand and faster than ever.

Ergonomic Workstation

All interfaces were designed around the idea to create an ergonomic and smooth workflow. The touchscreen is placed on a mount which can be positioned exactly where you need it. An additional keyboard still gives you the flexibility to switch to more conventional ways of operating the CMM. The new ergonomic hand-held Jogbox is the ideal tool for operations demanding freedom and robustness. As an option TIGO SF is available with a standard desk replacing the mount. An easy-to-reach USB port facilitates data exchange.

Common Symbology

"Easy-to-understand" was on top of the list when developing TIGO SF. Common symbology is one of the keys. Be it the PC-DMIS TOUCH graphical user interface or the Jogbox – the symbols are the same throughout for straightforward operations.

LED Status Lights

Optional messaging LEDs mounted on the vertical axis allow for the clear view of the machine and program status from any part of your factory floor. It is clearly visible if the part is still being measured or if TIGO SF needs the operator to perform a certain operation.

Compact Size

TIGO SF is the all-in-one measuring machine for production: In the standard version PC, controller and peripherals such as the touchscreen and the keyboard are all mounted to the same base. Thus, TIGO SF requires minimum space on the shop floor. Compressed air is not needed. Place this CMM anywhere on your shop floor. If circumstances demand a different location it can easily be relocated.

Scanning and point-to-point

In its standard configuration TIGO SF is equipped with the fixed LSP-X1c sensor for maximum performance in scanning and point-to-point probing. For enhanced flexibility the automatic indexable TESASTAR-m probe head is also compatible with this CMM.





IN TOUCH WITH TIGO SF



The new PC-DMIS TOUCH software guides you safely through the measuring process with guided workflows. Each step of the process is shown in full-screen mode and is marked with unique color. Graphics of the measured elements appear in the center of the software interface. The icons at the bottom edge of the screen allow you to quickly switch to other functional areas of PC-DMIS TOUCH.

Basic diagrament

Measure

With PC-DMIS TOUCH you can check individual characteristics without a measuring program. Automated measuring routines are there to guide you through more complex tasks. Elements that have already been measured can be found in a list or in the graphic display, or a new element can be measured.



Report

While the characteristics are measured, you can select whether the respective data appear in the report or not. Access to the report is available with a swipe of the finger to the right. It contains a clear graphic display which tells you at a glance: Is my part in or out of tolerance?

© PLN1) New dimension

Upgrade

For more demanding applications the conventional PC-DMIS and QUINDOS versions are available. Still, the unskilled worker on the shop floor is able to execute measurement programs with the intuitive PC-DMIS TOUCH interface.



Connectivity

For a constant information flow TIGO SF can easily become part of your network – either on a wired or wireless basis. Via your network you can send measuring programs directly to the CMM and receive measurement data from it.





RIGHTIN THE MIDDLE With TIGO SF you are able to measure accurately where it matters most in terms of quality: directly in production. TIGO SF brings sophisticated measurement technology to the shop floor. Extended temperature range • Enhanced structural temperature compensation for accurate measurements in a temperature range from 15

Vibrations

thermally-stable.

 Passive dampers protect the machine from common vibrations on the shop floor.

 Individually re-certified scale bars for top measuring reliability and high accuracy even in harsh environments.
 Measuring table made of granite, material known for being

 Active dampers are available as an option for extra protection.

Dust and Dir

- The machine is protected with bellows against contamination on the shop floor.
- An IP54-certified machine base for additional protection against environmental effects is optionally available.

Automation

• Open access to the measurement range: loading is possible from three sides – be it manual or automated.

Set-up and Servicing

- As TIGO SF is very compact and does not require compressed air it can be placed anywhere in production, absolutely seamlessly.
- Thanks to its robustness TIGO SF requires minimum servicing.



TIGO SF AT A GLANCE



Probe changer for LSP-X1 integrated in the machine frame. Specifically designed covers protect the LSP-X1 styli from dust and dirt.



Reduced footprint requiring only minimal space on the shop floor, compact set-up containing all components of the CMM.



High-Speed-Scanning with LSP-X1 sensor or touch trigger probing with the indexable TESASTAR-m.



PC and controller integrated in the machine



Touchscreen included in the standard configuration for easy handling.



Flexible mount for ergonomic operations.



Additional keyboard for conventional ways to interact with the CMM.



Data transfer via USB port or WiFi connection.



Granite wide workplate including a tight net of threaded holes for easy part fixturing.



Bellows on the X- and Y-axis protect the machine from dust and dirt.



Open architecture for loading and unloading from three sides.



Optional LED lights visualising the status of the measurement process.



LASER TRACKERS & STATIONS



PORTABLE MEASURING ARMS



BRIDGE CMMS



HORIZONTAL ARM CMMS



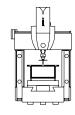
GANTRY CMMS



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SOFTWARE SOLUTIONS



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